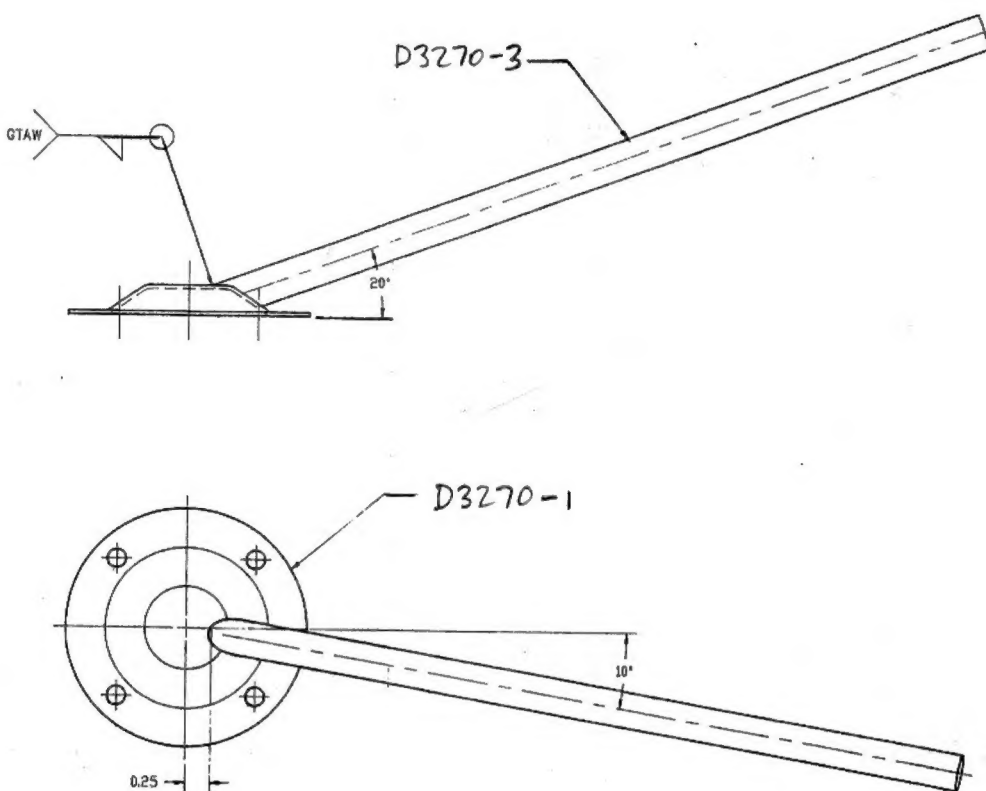


DART

DESIGN AA	DRAWN BY AA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED AA	DRAWING NO. D3270	REV. B SHEET 1 OF 2
DATE 05.07.14		TITLE FUEL SCUPPER DRAIN ASSEMBLY	SCALE NTS
A	04.02.20	NEW ISSUE	
B	AA 05.07.14	ADD D3270-1 FLAT PATTERN	

RELEASED
04.02.23

D3270-041 FUEL SCUPPER ASSEMBLY

- NOTES:**
- 1) WELD PER DART QSI 004 USING 5356 FILLER ROD.
 - 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT GLOSS WHITE (REF. 4.3.5.1) PER QSI 005 4.3
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 5) CONTOUR MAY BE ALTERED TO DOMED SHAPE AT FABRICATOR'S DISCRETION

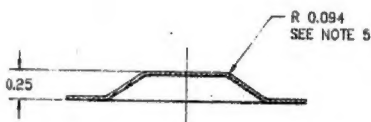
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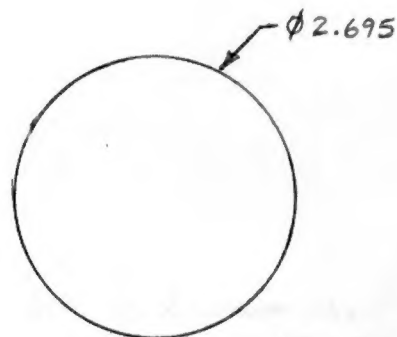
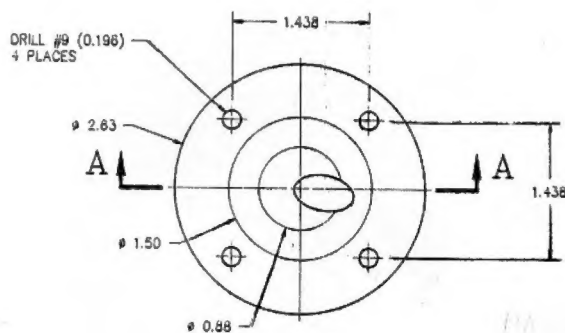


DESIGN	<i>HT</i>	DRAWN BY	<i>HT</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>CP</i>	APPROVED	<i>HT</i>	DRAWING NO. <i>D3270</i>
DATE	05.07.14	TITLE	FUEL SCUPPER ASSEMBLY	REV. B SHEET 2 OF 2 SCALE NTS
A	04.02.20	NEW ISSUE		
B	HT 05.07.14	ADD D3270-1 FLAT PATTERN		

RELEASED
04.02.23 *HT*



SECTION A-A

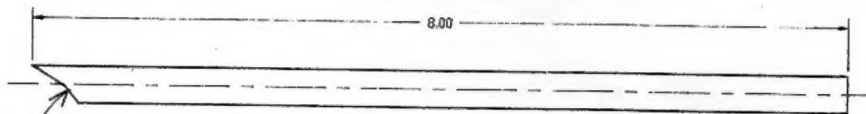


D3270-1 FLAT PATTERN

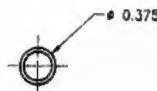


D3270-1 MOUNTING BASE

MATERIAL: 6061-T6 ALUMINUM SHEET 0.040" THICK PER QQ-A-250/11 (M6061T6S.040)



CONTOUR TO FIT
D3270-1



D3270-3 FUEL OUTLET TUBE

MATERIAL: 6061-T6 ALUMINUM TUBING 0.375" OD X 0.035" WALL (SEAMLESS)
PER MW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(M6061T6T0.375W.035)